

Novinox® ACE20

in alkyd vinylic hybrid primer

Guiding formulation/REF 027108ML2
SETAL 199 SS-55 - LAROFLEX MP35

Dry film thickness: **50µm**
Application over **CRS** using a spray gun
Salt spray resistance **350hrs** according to the ASTM B-117

RAW-MATERIALS	% WEIGHT	DESCRIPTION	SUPPLIERS
<i>Mix in the following order</i>			
SETAL 199 SS-55	25.50	Medium oil alkyd	NUPLEX
ACETONE ALCOHOL	5.00	Solvent	SHELL
NUODEX 10% Ca	0.50	Drying agent	ELEMENTIS SPECIALITIES
BENTONE SD2	0.30	Rheological agent	ELEMENTIS SPECIALITIES
SOLVESSO 100	7.50	Aromatic hydrocarbon solvent	EXXON CHEMICAL
<i>mix until homogeneous preparation</i>			
Novinox® ACE20	10.00	Anticorrosive pigment	SNCZ
TALC 10M2	4.00	Filler	IMERYS
MICA SOFT15	9.00	Filler	CMMP
MICRONOX	11.00	Natural micronised iron oxide	KEYSER MACKAY
THIXATROL ST	0.30	Thixotropic additive	ELEMENTIS SPECIALITIES
<i>mill grind 40 minutes through 6 on a Hegman gauge</i>			
LAROFLEX MP35/S100AT 28.5%	21.10	Vinyl chloride copolymer	BASF
SOLVESSO 100	2.93	Aromatic hydrocarbon solvent	EXXON CHEMICAL
ISOPROPYLIC ALCOHOL	1.20	Solvent	SHELL
CERECLOR 42	0.60	Chlorinated paraffin, plasticizer	INEOS
NUODEX 8% Co	0.05	Drier	ELEMENTIS SPECIALITIES
NUODEX 10% Zr	0.12	Drier	ELEMENTIS SPECIALITIES
DUOMEEN TDO	0.30	Cationic surfactant	AKZO Chemie
MEKO	0.50	Antiskinning agent	
TOTAL WEIGHT	100		



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Properties

PVC % :	30.53
Solids % :	60.49
Volumic solids % :	41.73
Pigment/Binder ratio (vol) :	0.44

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