

# Zinc Phosphate PZ20

## In SB epoxy primer 2K – Marine MIO

**Guiding formulation/REF 018118ML2** Dry film thickness: **60µm**  
**EPIKOTE 1001 & 828 ARADUR 43BD** Application over Zinc rich primer or epoxy primer using a spray gun

RAW-MATERIALS	% WEIGHT	DESCRIPTION	SUPPLIERS
<b><u>PART A</u></b>			
<i>Mix in the following order</i>			
EPIKOTE 1001/XYLENE 60/40 w/w	26.0	Epoxy resin	MOMENTIVE
EPIKOTE 828	5.3	Epoxy binder	MOMENTIVE
CERECOR M50	3.2	Chlorinated paraffin, plasticizer	INEOS
THIXATROL ST	0.3	Thixotropic additive	ELEMENTIS SPECIALTIES
<i>Mix until homogeneous preparation</i>			
<b>Zinc Phosphate PZ20</b>	<b>15.0</b>	<b>Anticorrosive pigment</b>	<b>SNCZ</b>
IRONOR PS	18.0	Micaceous iron oxide	CMMP
MICA SOFT 15	4.0	filler	CMMP
ALPASTE 1167	8.0	Aluminium paste	TOYAL
<i>Dispersion for 30 minutes</i>			
DOWANOL PMA	4.1	Glycol ester, solvent	DOW CHEMICALS
MIBK	4.1	Aromatic hydrocarbon, solvent	SHELL
<b><u>PART B</u></b>			
ARADUR 43BD	7.9	Cycloaliphatic polyamine	HUNSTMAN
XYLENE	4.1	Aromatic hydrocarbon solvent	ELF ANTAR FRANCE
<b>TOTAL WEIGHT</b>	<b>100</b>		



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### Properties

PVC % :	28.44
Solids % :	74.42
Volumic solids % :	57.4
Pigment/Binder ratio (vol) :	0.4

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