

# Zinc Phosphate PZ20 in vinylic primer

Guiding formulation/REF 01025ML1  
HOSTAFLEX CM620

Dry film thickness: **30µm**  
Application over **CRS** using a spray gun  
Salt spray resistance **800hrs** according to the ASTM B-117

RAW-MATERIALS	% WEIGHT	DESCRIPTION	SUPPLIERS
<i>Mix in the following order</i>			
SOLVESSO 100	19.20	Aromatic hydrocarbon solvent	EXXON CHEMICAL
DIACETONE ALCOHOL	4.80	Solvent	
ISOPROPYL ALCOHOL	1.90	Solvent	
NUODEX 10% Ca	0.40	Drying agent	ELEMENTIS SPECIALITIES
HOSTAFLEX CM 620	19.20	Vinylic chloride copolymer	ALLNEX
EPIKOTE 828	0.30	Epoxy binder	MOMENTIVE
<i>mix until homogeneous preparation</i>			
<b>Zinc Phosphate PZ20</b>	<b>10.20</b>	<b>Anticorrosive pigment</b>	<b>SNCZ</b>
TALC 10M2	3.80	Filler	IMERYS
MICA SOFT15	2.90	Filler	CMMP
MICRONOX	10.60	Natural micronised iron oxide	KEYSER MACKAY
THIXATROL ST	0.40	Thixotropic additive	ELEMENTIS SPECIALITIES
<i>mill grind 40 minutes through 6 on a Hegman gauge</i>			
ALAFLEX 67 B2	1.90	Chlorinated paraffin, plasticizer	
SOLVESSO 100	14.80	Aromatic hydrocarbon solvent	EXXON CHEMICAL
MIBK	9.60	Methyl Isobutyl Ketone, solvent	
<b>TOTAL WEIGHT</b>	<b>100</b>		



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### Properties

PVC % :	31.20
Solids % :	49.48
Volumic solids % :	30.31
Pigment/Binder ratio (vol) :	0.45

The information herein is general information designed to assist customers in determining whether our products are suitable for their applications. We require customers to check the suitability of our products for their specific application. We cannot accept liability for the application and processing of our products where it lies out of our control.